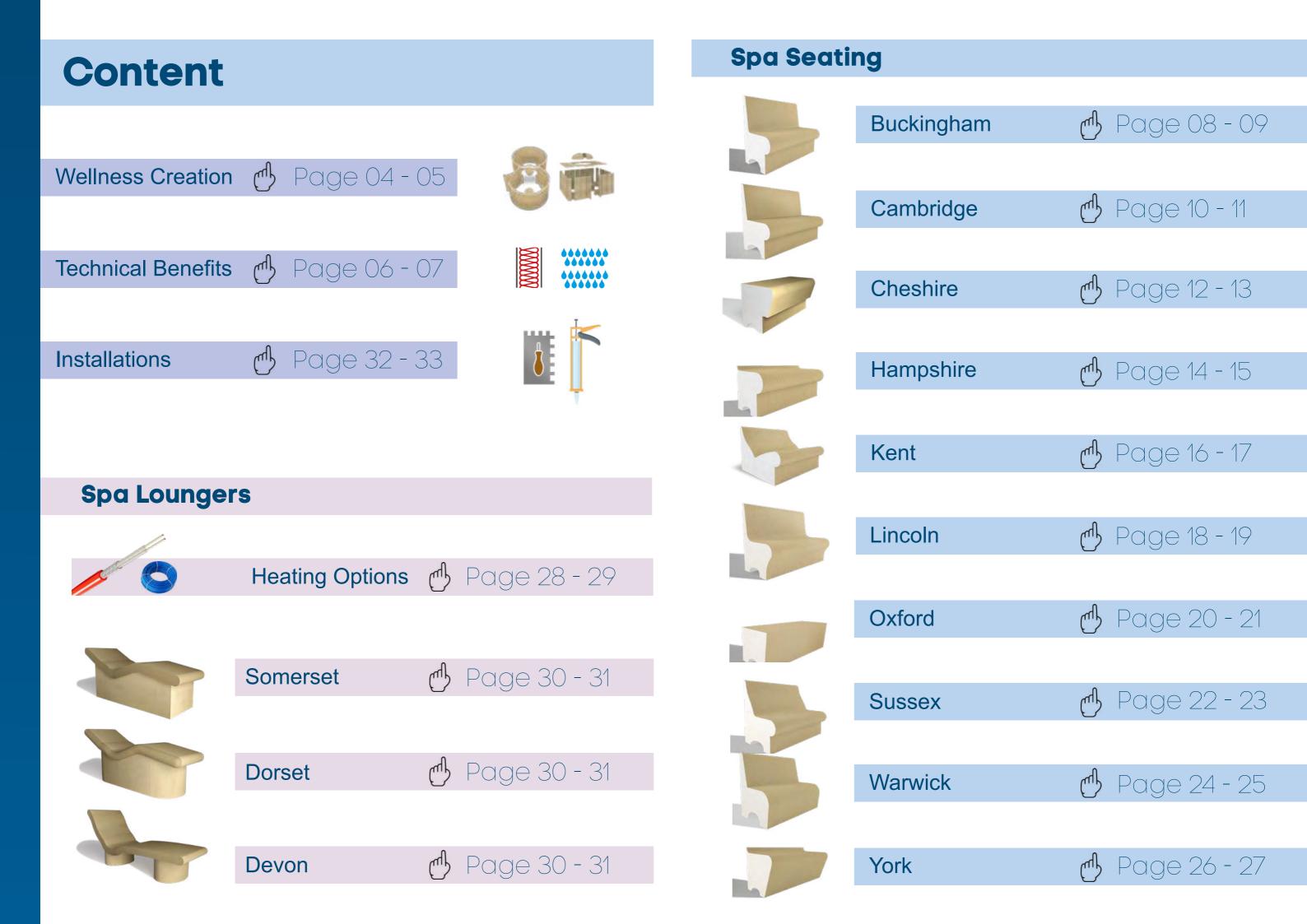


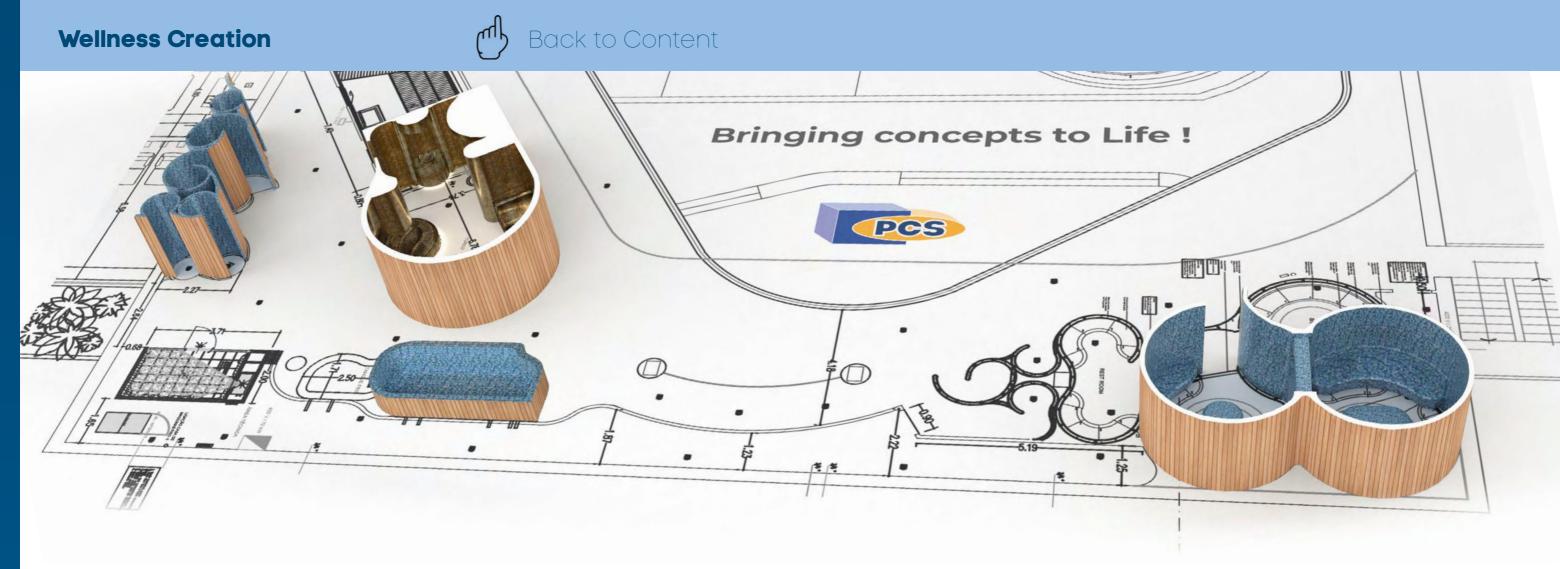
### leisurequip

### PRODUCT CATALOGUE 2023

+44 (0)1428 713 185

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# **Shaping The Future of Wellness**





PCS Tileable Spa Seating Profiles are incredibly robust. Spa profiles are fabricated using high-density polystyrene as the core material providing an impressive loading capability of 21 tons per m2. Spa seating profiles are manufactured with a factoryapplied coating specially developed to provide an extremely hard, durable surface. The coating is a high polymer modified cementitious screed, which encapsulates a glass fibre reinforcement mesh. PCS Spa seating profiles provide a cost-effective system for the creation of luxurious tiled seating areas for use in wide range of environments such as wetrooms, steam rooms, garden terraces, hotels, pools etc. The seating profiles are modular elements enabling the creation of limitless seating layout configurations.

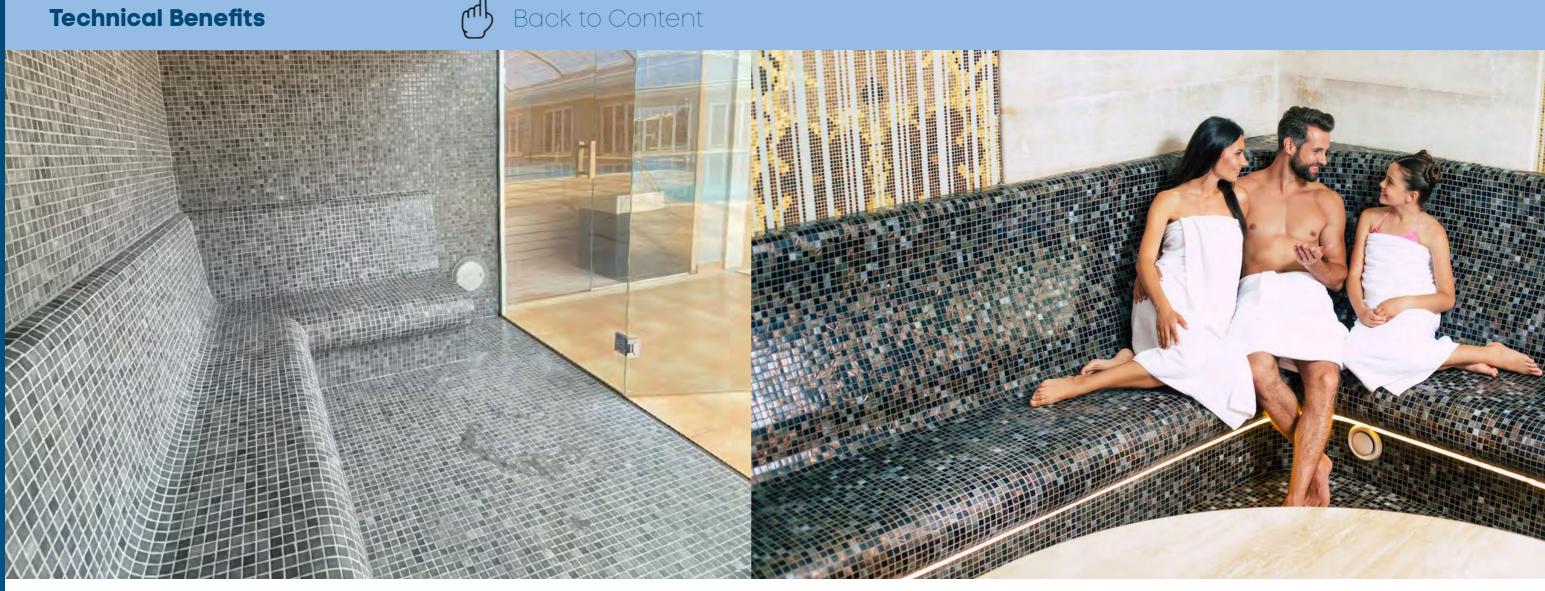


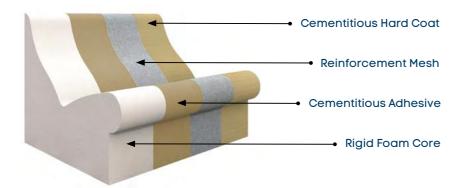
PCS Spa seating profiles can be cut to suit project dimensions. Individual seating profiles can be connected together for larger projects creating limitless bespoke seating layouts. PCS Spa profiles are supplied with a tile ready surface ideal for mosaic and large format tiles. Spa loungers are available with under-tile heating for added luxury and comfort. PCS Spa seating profiles are lightweight, easy to install and waterproof. PCS spa seating profiles and DeltaBoard tilebacker board provide the professional Spa developer with the materials needed for the realisation and fabrication of structurally sound wellness environments.

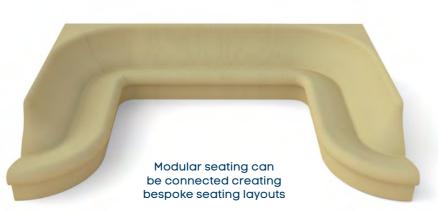




### **Technical Benefits**









mb







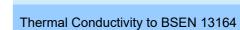


Tile Ready Surface

Complex Forms

Euroclass E Fire Rating





Water Absorbtion by Immersion EN12087

Density

Temperature Range

Fire Performance EN 13501-1

Technical Data (Refer to Building Regulations for product compatibility)

#### Properties (data refers to the XPS core)

Compressive Strength (10% deformation) BSEN 826

#### Value

300 kPa

0.036 W/mK

≤ 1.5%

36 kg/m3

-50°C, + 75°C

Euroclass E

07

# Buckingham

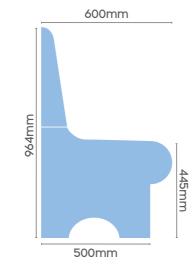
#### mb Back to Content

Precautions must be taken to ensure that any area exposed to temperatures beyond a maximum temperature of 75°C must be additionally protected/insulated.

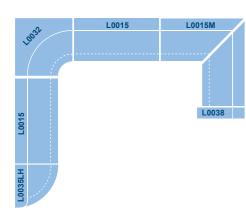
PCS Spa profiles are used extensively in the fabrication of Steamrooms and Hammam rooms where steam temperature exceeds 75°C. Steamrooms/Hammams require steam heat at 100°C which rapidly cools to provide an ambient room temperature of 40°C to 55°C, however in localised areas such as the steam inlet head where the steam temperature exceeds 75°C, a heat resistant PCS steam diffuser box is used to protect the profile from heat damage. Proprietary compatible insulation materials can be used to protect against excessive heat sources.

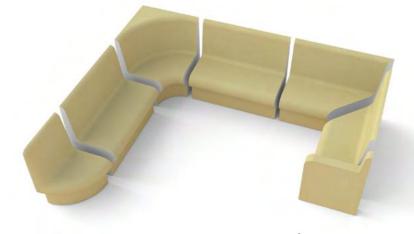
Refer to fixing guide for information.





Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific dimensions.



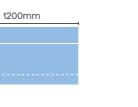


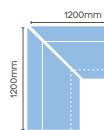
Product ID	Description	Overall Size
L0015	Buckingham Seat	1200 x 600 x 964mm
L0015M	Buckingham Mitred Seat	1200 x 1200 x 964mm
L0032	Buckingham Radius Corner	750 x 750 x 964mm
L0035 (LH)	Buckingham Return End Large (Left)	600 x 600 x 964mm
L0035 (RH)	Buckingham Return End Large (Right)	600 x 600 x 964mm
L0036 (LH)	Buckingham Return End Small (Left)	600 x 600 x 964mm
L0036 (RH)	Buckingham Return End Small (Right)	600 x 600 x 964mm
L0037	Buckingham Square Armrest	650 x 100 x 964mm
L0038	Buckingham Round Armrest	650 x 100 x 964mm





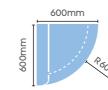
Mitred Seat L0015M







Return End Large (Left) L0035 (LH)





Return End Small (Left) L0036 (LH)

600mm

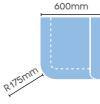


Return End Large (Right) L0035 (RH)





Return End Small (Right) L0036 (RH)

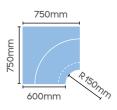








Radius Corner L0032

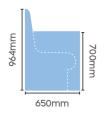








Square Armrest L0037





Round Armrest L0038





# Cambridge

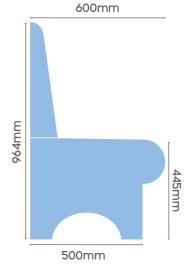
#### Back to Content MIL

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PCS Spa profiles are used extensively in the fabrication of Steamrooms and Hammam rooms where steam temperature exceeds 75°C. Steamrooms/Hammams require steam heat at 100°C which rapidly cools to provide an ambient room temperature of 40°C to 55°C, however in localised areas such as the steam inlet head where the steam temperature exceeds 75°C, a heat resistant PCS steam diffuser box is used to protect the profile from heat damage. Proprietary compatible insulation materials can be used to protect against excessive heat sources.

Refer to fixing guide for information.







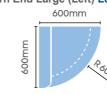
Complete Seat Section L0045 1200mm







Return End Large (Left) L0065 (LH)

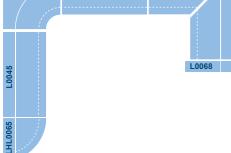




Return End Small (Left) L0066 (LH) 600mm







dimensions.

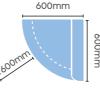


Product ID	Description	Overall Size
L0045	Cambridge Seat	1200 x 600 x 964mm
L0045M	Cambridge Mitred Seat (Pair)	1200 x 1200 x 964mm
L0062	Cambridge Radius Corner	750 x 750 x 964mm
L0065 (LH)	Cambridge Return End Large (Left)	600 x 600 x 964mm
L0065 (RH)	Cambridge Return End Large (Right)	600 x 600 x 964mm
L0066 (LH)	Cambridge Return End Small (Left)	600 x 600 x 964mm
L0066 (RH)	Cambridge Return End Small (Right)	600 x 600 x 964mm
L0067	Cambridge Square Armrest	650 x 100 x 964mm
L0068	Cambridge Round Armrest	650 x 100 x 964mm

Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific

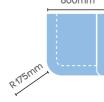


Return End Large (Right) L0065 (RH)





Return End Small (Right) L0066 (RH) 600mm



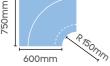


Mitred Seat L0045M 1200mm





750mm

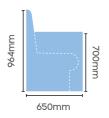






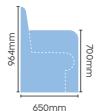


#### Square Armrest L0067











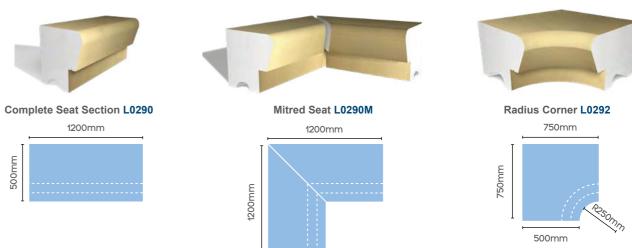
## Cheshire

#### Back to Content MIL

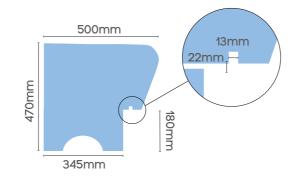
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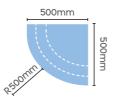


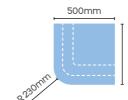




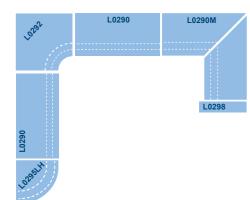
Return End Large (Right) L0295 (RH)

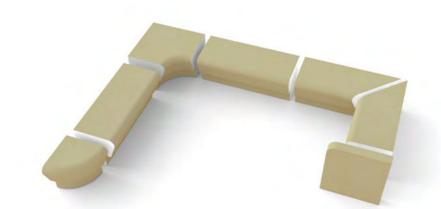
Return End Small (Right) L0296 (RH)





Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific dimensions.





Product ID	Description	Overall Size
L0290	Cheshire Seat	1200 x 500 x 470mm
L0290M	Cheshire Mitred Seat (Pair)	1200 x 1200 x 470mm
L0292	Cheshire Radius Corner	750 x 750 x 470mm
L0295 (LH)	Cheshire Return End Large (Left)	500 x 500 x 470mm
L0295 (RH)	Cheshire Return End Large (Right)	500 x 500 x 470mm
L0296 (LH)	Cheshire Return End Small (Left)	500 x 500 x 470mm
L0296 (RH)	Cheshire Return End Small (Right)	500 x 500 x 470mm
L0297	Cheshire Square Armrest	550 x 100 x 700mm
L0298	Cheshire Round Armrest	550 x 100 x 700mm

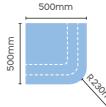


Return End Large (Left) L0295 (LH)

500mm



Return End Small (Left) L0296 (LH)





#### Square Armrest L0297













## Hampshire

#### Back to Content MIL

445mm

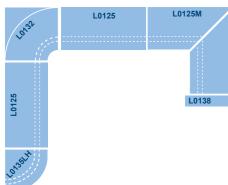
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Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific dimensions.



**Product ID** 



L0125	Hampshire Seat	1200 x 483 x 507mm
L0125M	Hampshire Mitred Seat (Pair)	1200 x 1200 x 507mm
L0132	Hampshire Radius Corner	750 x 750 x 507mm
L0135 (LH)	Hampshire Return End Large (Left)	483 x 483 x 507mm
L0135 (RH)	Hampshire Return End Large (Right)	483 x 483 x 507mm
L0136 (LH)	Hampshire Return End Small (Left)	483 x 483 x 507mm
L0136 (RH)	Hampshire Return End Small (Right)	483 x 483 x 507mm
L0137	Hampshire Square Armrest	533 x 100 x 700mm
L0138	Hampshire Round Armrest	533 x 100 x 700mm

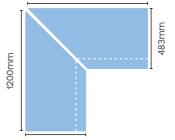




Complete Seat Section L0125 1200mm



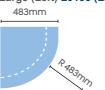




483mm



Return End Large (Left) L0135 (LH) 483mm





Return End Small (Left) L0136 (LH) 483mm

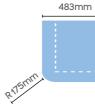


Return End Large (Right) L0135 (RH)

483mm



Return Small (Right)L0136 (RH)





Mitred Seat Section L00125M 1200mm

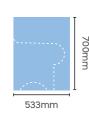


Radius Corner L0132 750mm





Square Armrest L0137







Round Armrest L0138







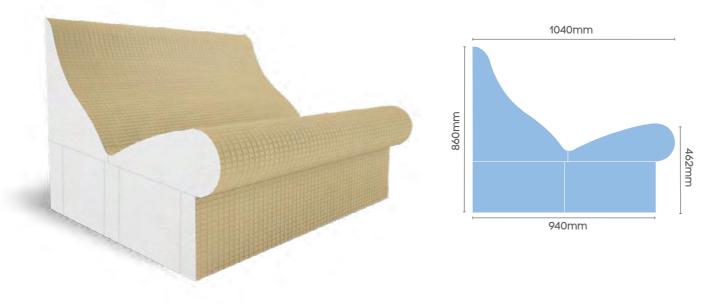


### Back to Content

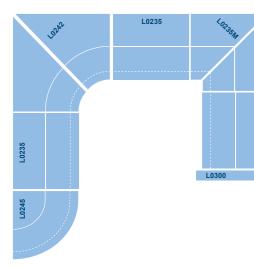
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Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific dimensions.



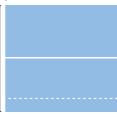


Product ID	Description	Overall Size
L0235	Kent Seat	1200 x 1040 x 860mm
L0235M	Kent Mitred Seat (Pair)	1200 x 1200 x 860mm
L0242	Kent Radius Corner (2 Parts)	1200 x 1200 x 860mm
L0299	Kent Square Armrest	1090 x 100 x 860mm
L0300	Kent Round Armrest	1090 x 100 x 860mm
L0245	Kent Return End	1040 x 1040 x 860mm
L0232	Kent Seating Drain Element	

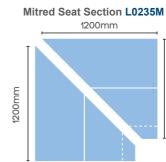




Complete Seat Section L0235



1040mm

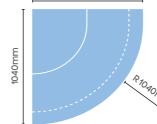


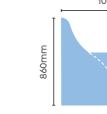
1040mm

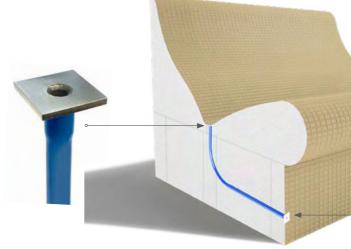


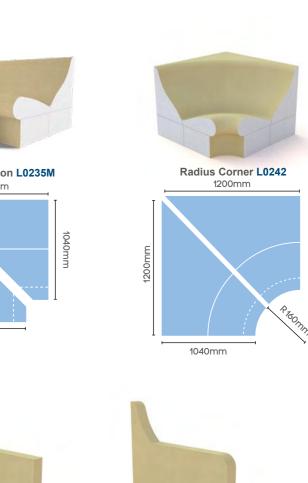
Return End L0245 1040mm

Square Armrest L0299 1090mm









Round Armrest L0300

1090mm



Kent Seating Drain Element L0232

17

# Lincoln

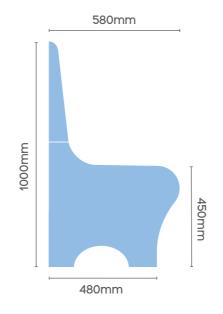
#### Back to Content 1m

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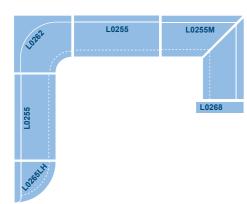
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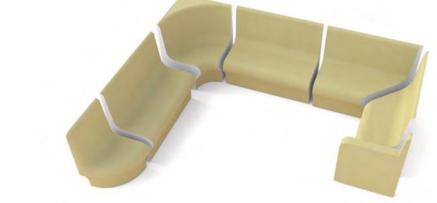
Refer to fixing guide for information.





Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific dimensions.





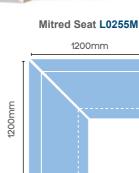
Product ID	Description	Overall Size
L0255	Lincoln Seat	1200 x 580 x 1000mm
L0255M	Lincoln Mitred Seat (Pair)	1200 x 1200 x 1000mm
L0262	Lincoln Radius Corner	750 x 750 x 1000mm
L0265 (LH)	Lincoln Return End Large (Left)	580 x 580 x 1000mm
L0265 (RH)	Lincoln Return End Large (Right)	580 x 580 x 1000mm
L0266 (LH)	Lincoln Return End Small (Left)	580 x 580 x 1000mm
L0266 (RH)	Lincoln Return End Small (Right)	580 x 580 x 1000mm
L0267	Lincoln Square Armrest	630 x 100 x 1000mm
L0268	Lincoln Round Armrest	630 x 100 x 1000mm









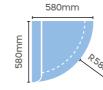


580mm

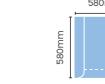




Return End Large (Left) L0265 (LH)



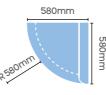




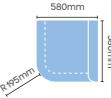




Return End Large (Right) L0265 (RH)



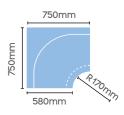








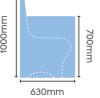
Radius Corner L0262





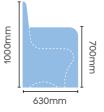


Square Armrest L0267











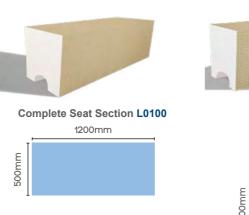


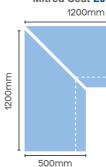
#### Back to Content 1m

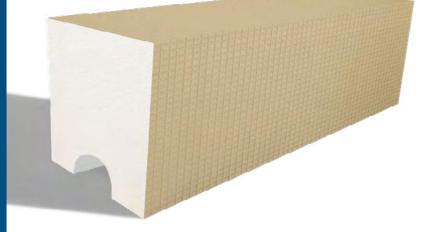
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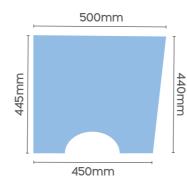
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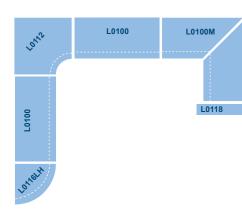


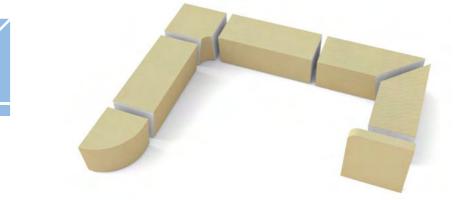






Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific dimensions.





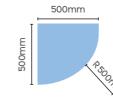
Product ID	Description	Overall Size
L0100	Oxford Seat	1200 x 500 x 445 mm
L0100M	Oxford Mitred Seat (Pair)	1200 x 1200 x 445 mm
L0112	Oxford Radius Corner	750 x 750 x 445mm
L0115 (LH)	Oxford Return End Large (Left)	500 x 500 x 445mm
L0115 (RH)	Oxford Return End Large (Right)	500 x 500 x 445mm
L0116 (LH)	Oxford Return End Small (Left)	500 x 500 x 445mm
L0116 (RH)	Oxford Return End Small (Right)	500 x 500 x 445mm
L0117	Oxford Square Armrest	550 x 100 x 700mm
L0118	Oxford Round Armrest	550 x 100 x 700mm

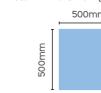




Return End Large (Left) L0115 (LH)



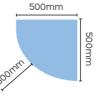








Return End Large (Right) L0115 (RH)



Return End Small (Right) L0116 (RH) 500mm





Mitred Seat L0100M



Radius Corner L0112 750mm

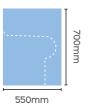






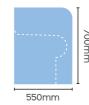
Square Armrest L0117

















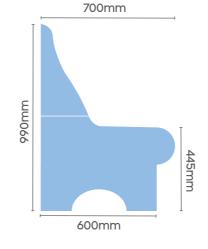
#### Back to Content MIL

Precautions must be taken to ensure that any area exposed to temperatures beyond a maximum temperature of 75°C must be additionally protected/insulated.

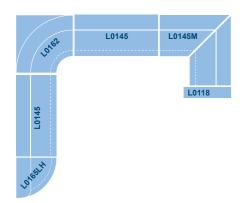
PCS Spa profiles are used extensively in the fabrication of Steamrooms and Hammam rooms where steam temperature exceeds 75°C. Steamrooms/Hammams require steam heat at 100°C which rapidly cools to provide an ambient room temperature of 40°C to 55°C, however in localised areas such as the steam inlet head where the steam temperature exceeds 75°C, a heat resistant PCS steam diffuser box is used to protect the profile from heat damage. Proprietary compatible insulation materials can be used to protect against excessive heat sources.

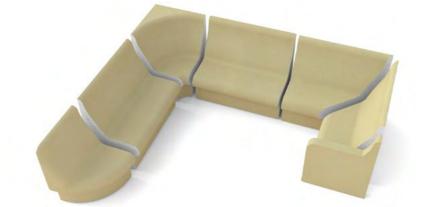
Refer to fixing guide for information.





Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific dimensions.





Product ID	Description	Overall Size
L0145	Sussex Seat	1200 x 700 x 990mm
L0145M	Sussex Mitred Seat (Pair)	1200 x 1200 x 990mm
L0162	Sussex Radius Corner	1000 x 1000 x 990mm
L0165 (LH)	Sussex Return End Large (Left)	700 x 700 x 990mm
L0166 (RH)	Sussex Return End Small (Right)	700 x 700 x 990mm
L0166 (LH)	Sussex Return End Small (Left)	700 x 700 x 990mm
L0165 (RH)	Sussex Return End Large (Right)	700 x 700 x 990mm
L0167	Sussex Square Armrest	750 x 100 x 990mm
L0168	Sussex Round Armrest	750 x 100 x 990mm

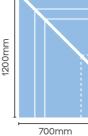




Complete Seat Section L0145 1200mm

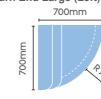


Mitred Seat L0145M 1200mm

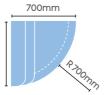


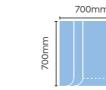


Return End Large (Left) L0165 (LH)











700mm

Return End Large (Right) L0165(RH) Return End Small (Right) L0166(RH) 700mm

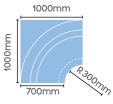








#### Radius Corner L0162

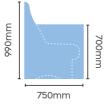








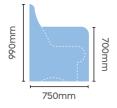
#### Square Armrest L0167















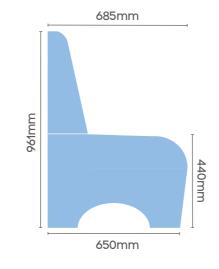
#### Back to Content MIL

Precautions must be taken to ensure that any area exposed to temperatures beyond a maximum temperature of 75°C must be additionally protected/insulated.

PCS Spa profiles are used extensively in the fabrication of Steamrooms and Hammam rooms where steam temperature exceeds 75°C. Steamrooms/Hammams require steam heat at 100°C which rapidly cools to provide an ambient room temperature of 40°C to 55°C, however in localised areas such as the steam inlet head where the steam temperature exceeds 75°C, a heat resistant PCS steam diffuser box is used to protect the profile from heat damage. Proprietary compatible insulation materials can be used to protect against excessive heat sources.

Refer to fixing guide for information.

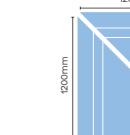




Complete Seat Section L0075

1200mm





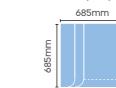
685mm



Return End Large (Left) L0095 (LH)

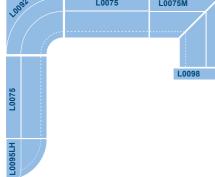
Return End Small (Left) L0096 (LH)





dimensions. L0075 L0075M

Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific



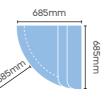


Product ID	Description	Overall Size
L0075	Warwick Seat	1200 x 685 x 961mm
L0075M	Warwick Mitred Seat (Pair)	1200 x 1200 x 961mm
L0092	Warwick Radius Corner	1000 x 1000 x 961mm
L0095 (LH)	Warwick Return End Large (Left)	685 x 685 x 961mm
L0095 (RH)	Warwick Return End Large (Right)	685 x 685 x 961mm
L0096 (LH)	Warwick Return End Small (Left)	685 x 685 x 961mm
L0096 (RH)	Warwick Return End Small (Right)	685 x 685 x 961mm
L0097	Warwick Square Armrest	735 x 100 x 961mm
L0098	Warwick Round Armrest	735 x 100 x 961mm

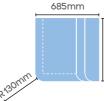


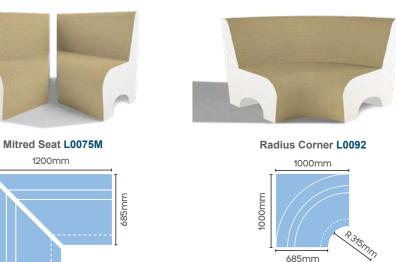


Return End Large (Right) L0095 (RH)



Return End Small (Right) L0096 (RH)

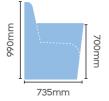






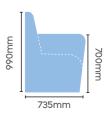














# York

#### Back to Content 1m

Precautions must be taken to ensure that any area exposed to temperatures beyond a maximum temperature of 75°C must be additionally protected/insulated.

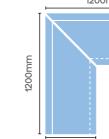
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Refer to fixing guide for information.



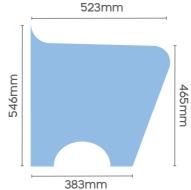






523mm

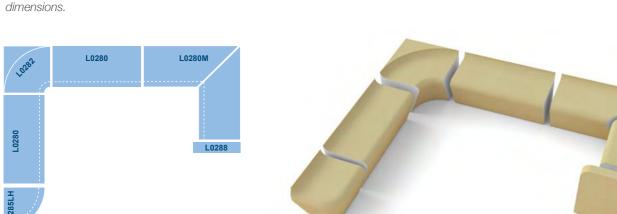




523mm







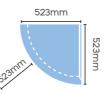
Example showing standard modular seating profiles used to create bespoke seating designs. Profiles can be cut to suit site specific

Product ID	Description	Overall Size
L0280	York Seat	1200 x 523 x 546mm
L0280M	York Mitred Seat (Pair)	1200 x 1200 x 546mm
L0282	York Radius Corner	750 x 750 x 546mm
L0285 (LH)	York Return End Large (Left)	523 x 523 x 546mm
L0285 (RH)	York Return End Large (Right)	523 x 523 x 546mm
L0286 (LH)	York Return End Small (Left)	523 x 523 x 546mm
L0286 (RH)	York Return End Small (Right)	523 x 523 x 546mm
L0287	York Square Armrest	573 x 100 x 700mm
L0288	York Round Armrest	573 x 100 x 700mm





Return End Large (Right) L0285 (RH)





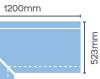




Return End Large (Left) L0285 (LH)

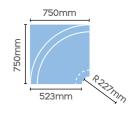
523







#### Radius Corner L0282

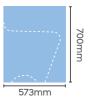






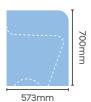
#### Square Armrest L0287













### **Spa Lounger Heating Options**

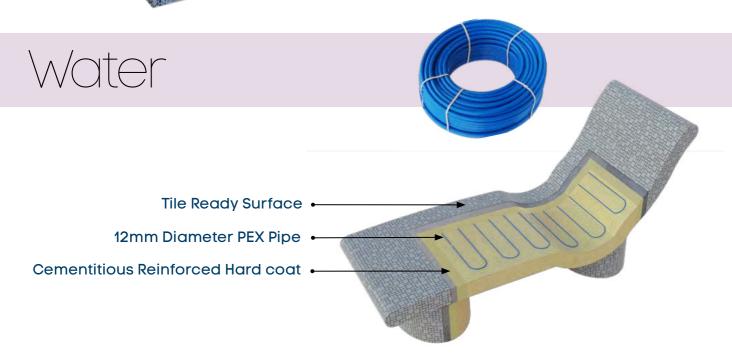


## Electric

PCS Heated Loungers and Spa Seating Profiles are manufactured from high density EPS with a reinforced cement surface ready for the application of all tile types. Each profile has a factory fitted electrical resistance cable and two heat sensors probes. The resistance cable and the heat sensor probes are encapsulated into a 5mm thick reinforced cement layer protecting the cable from damage.



- Tile Ready Surface
- Thermostatic sensors
- PVC insulated heating element
- Cementitious Reinforced Hard coat



PCS Water Heated Spa Loungers are manufactured from high density EPS with a reinforced cement surface designed for the application of all tile types. The water heated lounger is fitted with a 12mm diameter PEX pipe set into the surface of the lounger. The water pipes are protected by a reinforced cement layer.

The pipe ends terminate into the base of the lounger ready for connection to a pre-existing water-based heating source.



# Spa Lounger Profiles

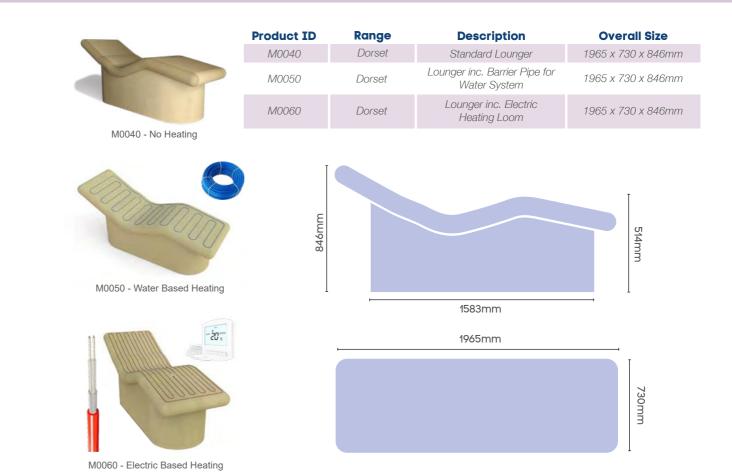
Precautions must be taken to ensure that any area exposed to temperatures beyond a maximum temperature of 75°C must be additionally protected/insulated.

PCS Spa profiles are used extensively in the fabrication of Steam-rooms and Hammam rooms where steam temperature exceeds 75°C. Steam-rooms/Hammams require steam heat at 100°C which rapidly cools to provide an ambient room temperature of 40°C to 55°C, however in localised areas such as the steam inlet head where the steam temperature exceeds 75°C, a heat resistant PCS steam diffuser box is used to protect the localised area from heat damage. Proprietary compatible insulation materials can be used to protect against excessive heat sources.

Refer to fixing guide for information.

### Dorset

m



#### Somerset



Devon



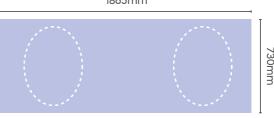
M0080 - No Heating



M0090 - Water Based Heating

-20"

934mm



M0100 - Electric Based Heating

M0030 - Electric Based Heating

Description
-------------

Standard Lounger Lounger inc. Barrier Pipe for Water System

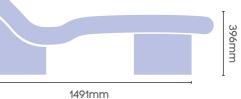
> Lounger inc. Electric Heating Loom

#### **Overall Size**

1865 x 730 x 934mm

1865 x 730 x 934mm

1865 x 730 x 934mm



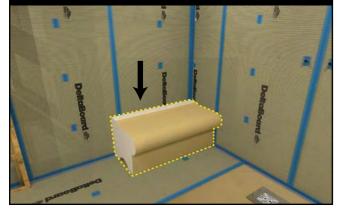


# Installation

m Back to Content

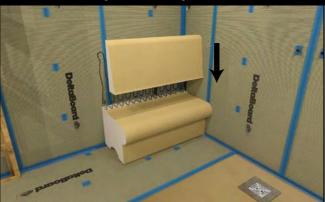
### **Fixing Materials & Ancillaries**

STAGE 1- Setting out the Seating Profile

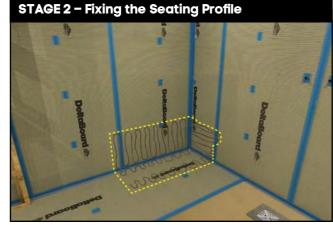


- Check the floor is level. If the floor is not level, it will be important that you identify the highest part of the floor as you may need to allow for this when fitting the seating base unit.
- Temporarily place the seating units into position according to the seating layout plan and mark the floor and wall following the line of the base unit as a guide.

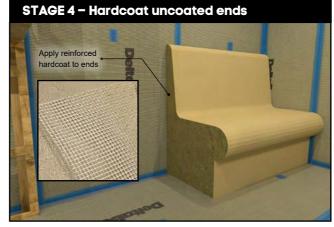
#### STAGE 3 – Fixing the Seating Profile



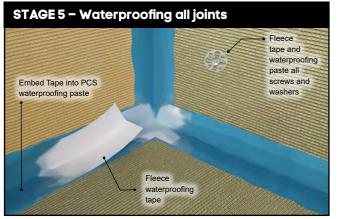
Fix backrest (if supplied) and secure to the wall and seat



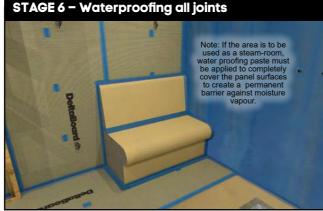
- Remove the seating so that adhesive can be applied to the pre marked floor and wall area.
- For flat level floors apply DeltaSeal adhesive to the marked area. For uneven floors apply cement-based tile adhesive. Ensure that each unit is level before continuing.



Any uncoated ends will require preparation. Embed Alkaline resistant reinforcing mesh into a layer of cement based hardcoat. C2 S1 tile adhesive can be used as an alternative to hardcoat if preffered.



- Waterproof all joints prior to tiling using PCS waterproofing paste and tape.
- Embed the fleece tape into the 1st layer of waterproofing paste and leave to dry (approximately half an hour) apply second top coat to fleece tape.
- It is important that ALL joints are waterproofed prior to tiling using PCS waterproofing paste and tape. (refer to PCS waterproofing instructions)



 Although DeltaBoard panels are waterproof elements, moisture vapour can filter through when subject to high humidity environments such as steam rooms. To protect the panels against moisture vapour, prior to fixing tiles it is necessary to apply PCS waterproofing paste to completely cover the surface of the panels creating a tile ready vapour proof barrier.



Product ID	Description	Size
J0060	Delta Seal - Adhesive & Sealant	290ml
Product ID	Description	Size
Product ID J0102	Description PCS Waterproofing Paste	Size 2.5kg



ID	Description	Size
	Self Adhesive Alkaline Resistant Joint Bridging Tape	50mtr x 100mm
ID	Description	Size
ID	Description Waterproof Fleece Tape	Size 30mtr x 100mm



Product ID	Description	Size
J0050	Self Adhesive Alkaline Resistant Joint Bridging Tape	50mtr x 100mm
Product ID	Description	Size
Product ID J0051	Description Waterproof Fleece Tape	<b>Size</b> 30mtr x 100mm





J0057

J0058









Product ID	Description	Size
ME012	Reinforcing Mesh	5m <sup>2</sup>

Product ID	Description	Size
M0082	Steam Outlet Box	200 x 200 x 60 mm

### PCS Ancillaries

Description	Size
oof Internal Corner Tape	120mm x 120mm

Description	Size
oof External Corner Tape	120mm x 120mm

Description	Size
ardCoat Adhesive	20Kg





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